

Data Bulletin #303:

“Machine Capability”

Part Three of the
Machine Selection Series for Zinc Die Castings

The machine you choose to manufacture your zinc die cast part is an important consideration in the successful production of your product.

The general capabilities of four different zinc die cast machines are compared in the chart below. These machines all produce smaller zinc die castings of two pounds or less.

At DeCardy Brothers, you can choose from any of these machines to best meet your needs. Please use this chart as a preliminary guide in determining the machine that is right for your product. Then, for further information, call or fax DeCardy Brothers.

Comparisons of Four Zinc Die Cast Machines

Machine Mfg.	Tonnage	Shot Wgt.	Shots/Hr.	Die Size (Inches)	Tooling Cost
Frech	64	2 LB.	500	12 X 18	\$15M–\$30M
Hydracast	18	¾ LB.	500	6 X 11	\$10M–\$20M
Dynacast	80 psi	1¼ OZ.	1000	2 X 2	\$ 5M–\$10M
Kux	25	1 LB.	300	10 X 12	\$ 8M–\$15M

Let DeCardy Brothers recommend the best machine to produce your product.
Call or fax Will Vogel today.